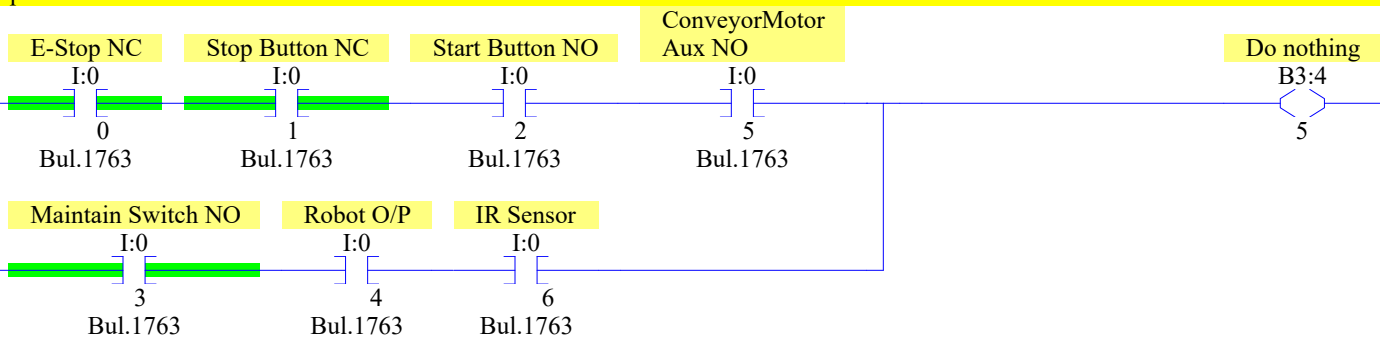


This is for the Orientation Training Board

Version 3 Updated 6 Sep 2023 by SA

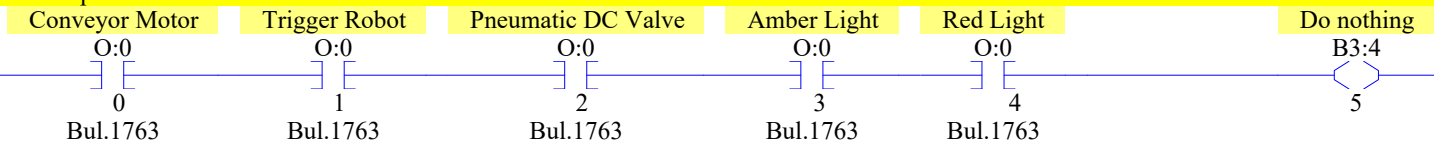
-----Inputs

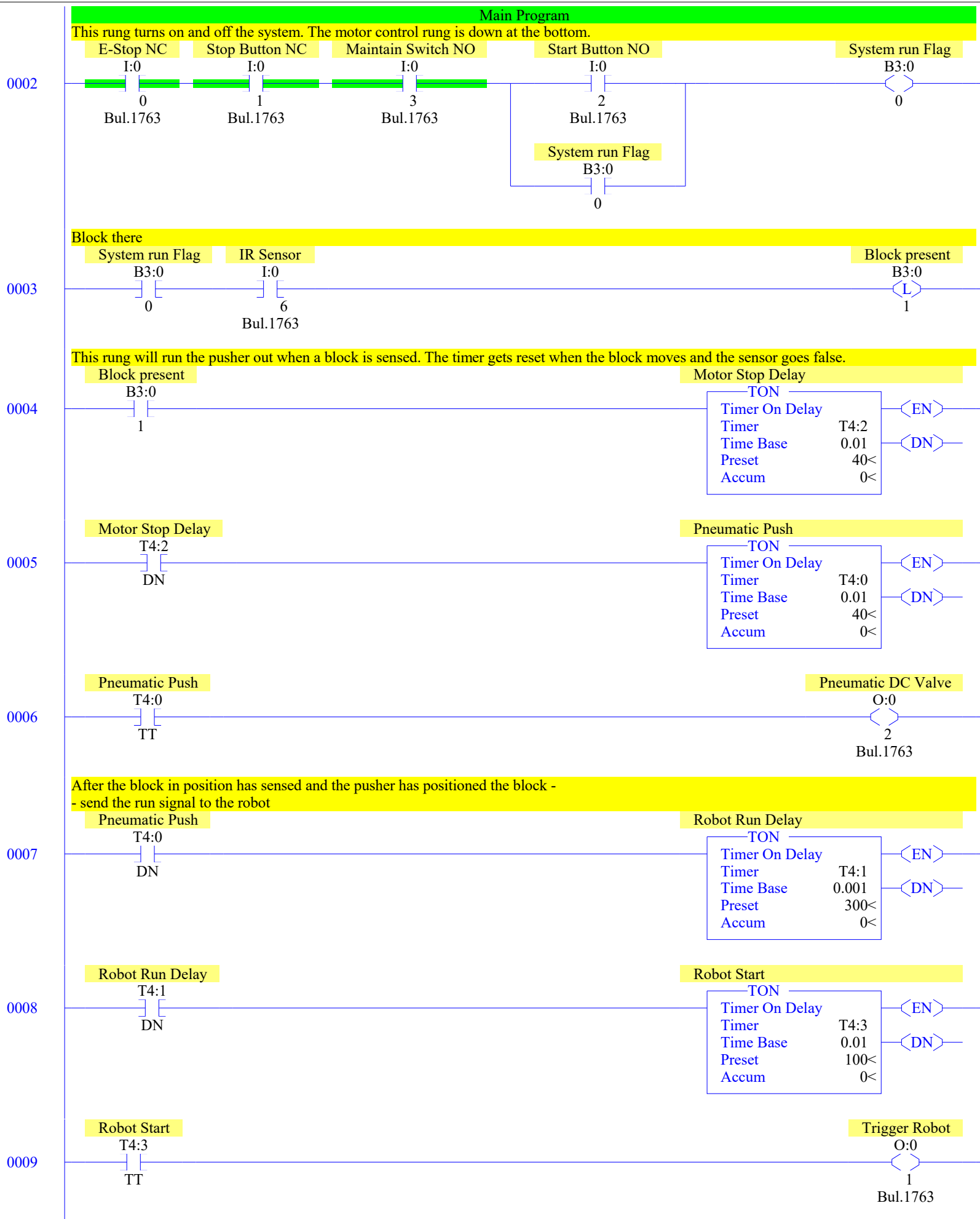
0000

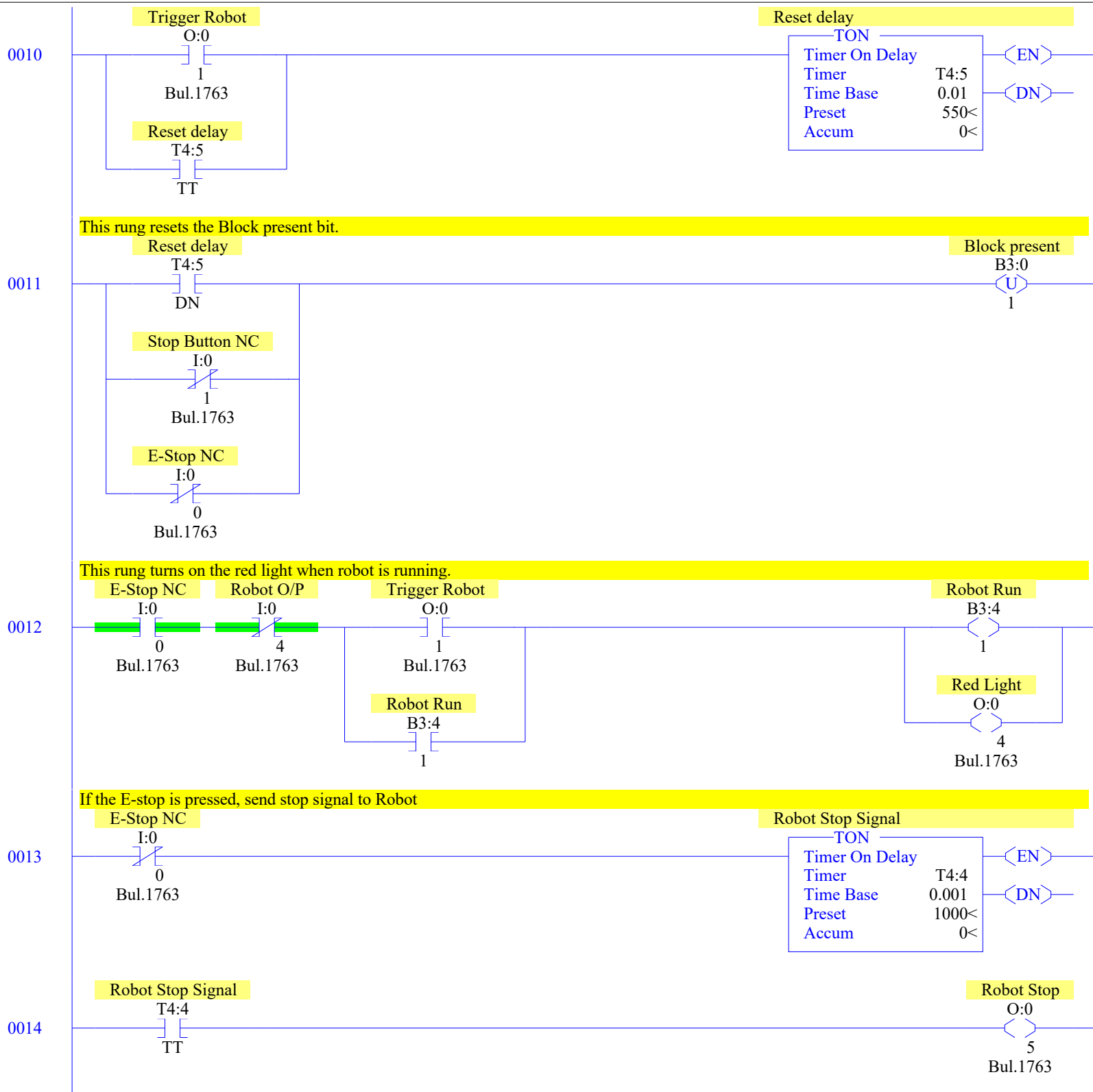


0001

-----Outputs







This starts and runs the conveyor**E-Stop NC****Stop Button NC****System run Flag****Motor Stop Delay****Start Button NO**

I:0

0

Bul.1763

I:0

1

Bul.1763

B3:0

0

T4:2

DN

I:0

2

Bul.1763

Robot O/P

I:0

4

Bul.1763

ConveyorMotor**Aux NO**

I:0

5

Bul.1763

Conveyor Motor

O:0

0

Bul.1763

END